

Date: Friday, 09/05/2008 1:46:48 PM
User: Julie Lecocq

Process Sheet *SPLIT*

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
Job Number : 39166 *3*
Estimate Number : 10943
P.O. Number :
This Issue : 09/05/2008 S.O. No. :
Prsht Rev. : NC Part Number : K10004
First Issue : *11* Type : SMALL /MED FAB Drawing Number : K10004 REV C
Previous Run : 38879 Project Number : N/A
Written By : Drawing Revision : C
Checked & Approved By : *JUD 08.05.09* Material :
Comment : Est : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/J Due Date : 05/06/2008 Qty: *1* Um: Each
LM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004
CHG003

2.0

D205641011

Ground Handling Wheel



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	<i>38530 + 39511</i>

3.0

D2570

Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	<i>37748</i>

38 391

4.0

D2968041

Tow Ring



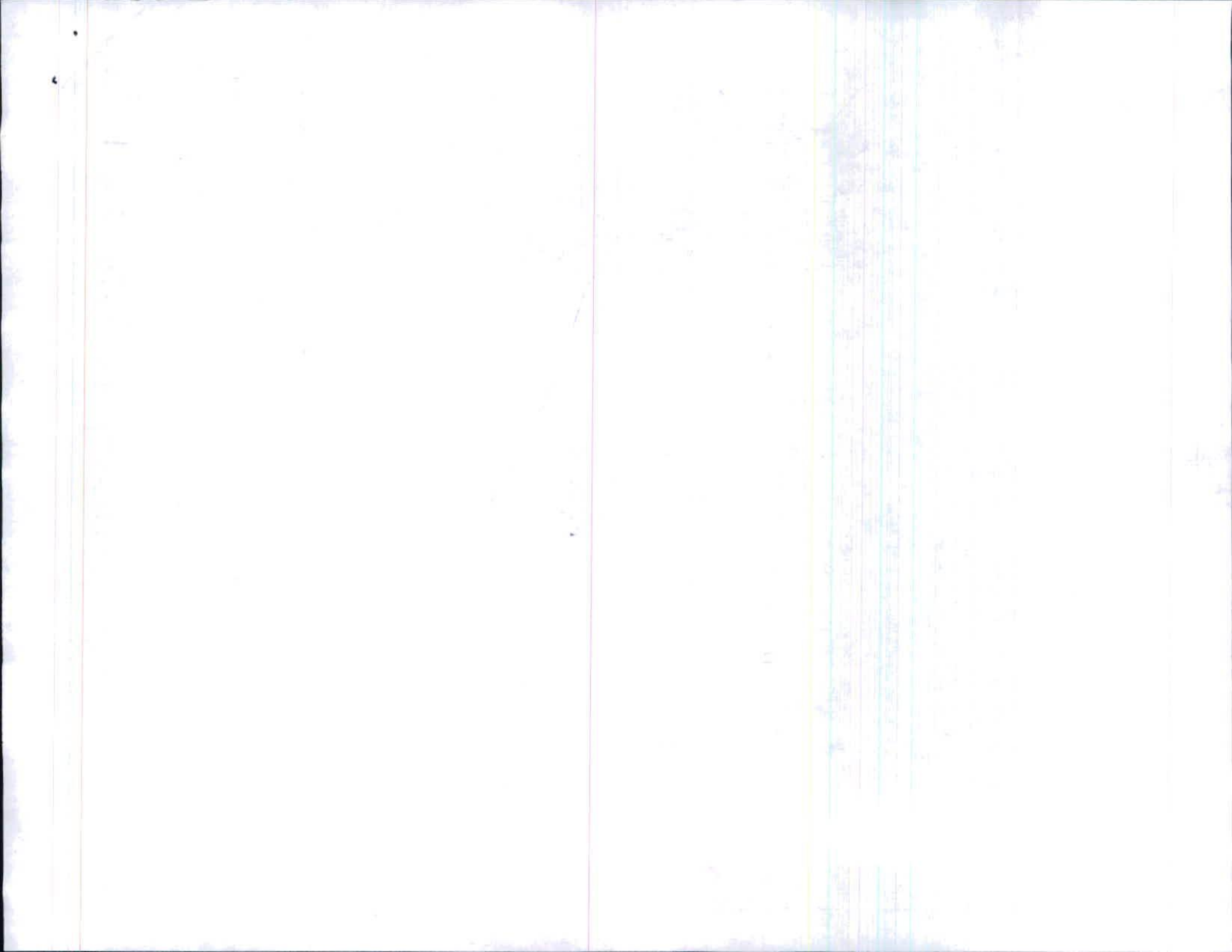
Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	<i>36332</i>

8/5/20



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description
1	D3428-3	Placard

Batch

~~32~~ 36483

SP

6.0

D5951

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5951	Saddle

Batch

B 39196

SP

7.0

D5953

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5953	Saddle

Batch

B 39197

SP

8.0

D5955

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5955	Saddle

Batch

38690

SP

9.0

D5957

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

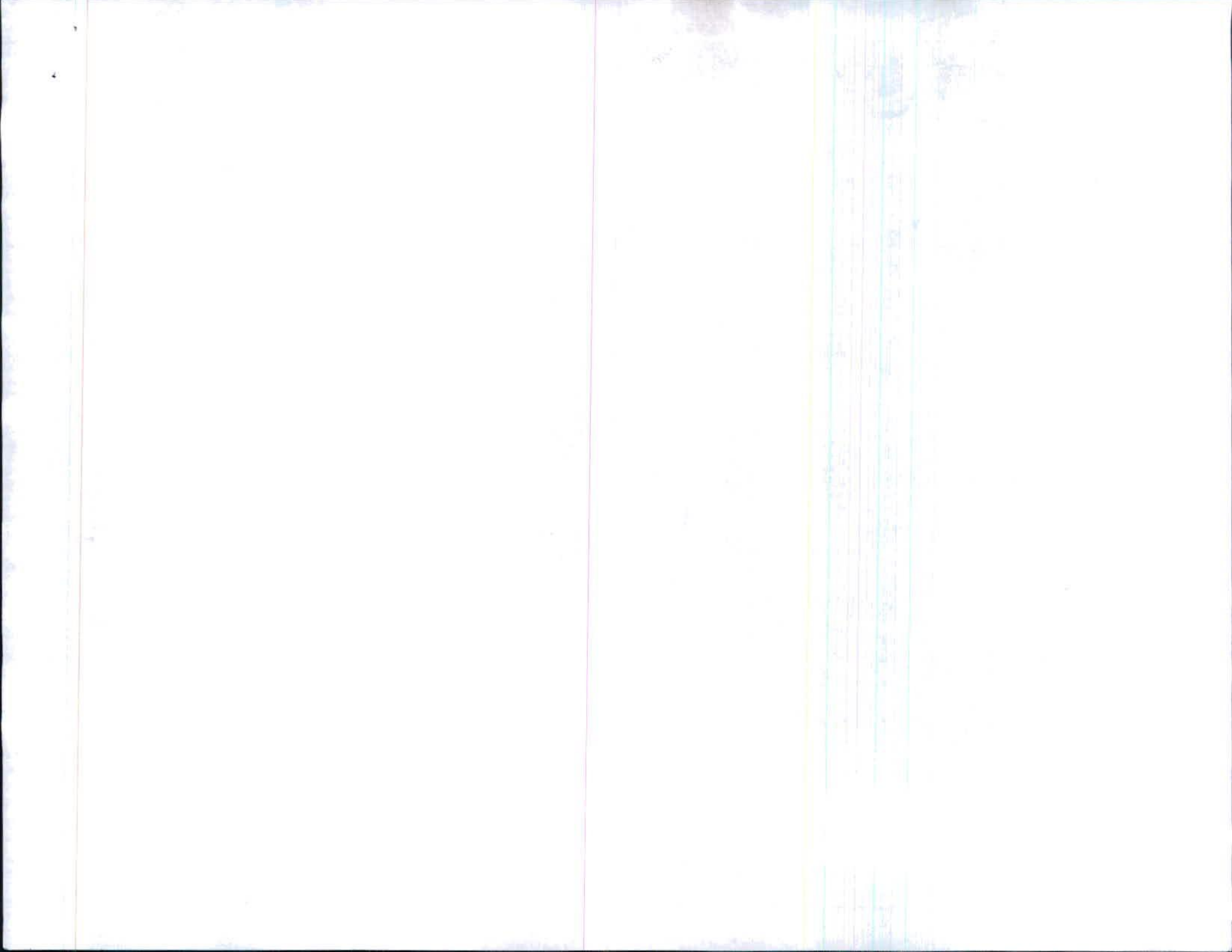
Qty	Part Number	Description
2	D5957	Saddle

Batch

38 368 x1 B 39199 x1

8/5/20

SP



Process Sheet

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Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

Qty Part Number Description
16 AN4-51A Bolt

Batch

M107755

SP

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total: 128.0000 Each(s)

Bolt

Pick:

Qty Part Number Description
32 AN5-15A Bolt

Batch

107737

107939

108071

SP

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

BOLT

Pick:

Qty Part Number Description
2 AN5-36A Bolt

Batch

M107715

SP

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Pick:

Qty Part Number Description
2 AN5-42A Bolt

Batch

M107905

108084

SP

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Pick:

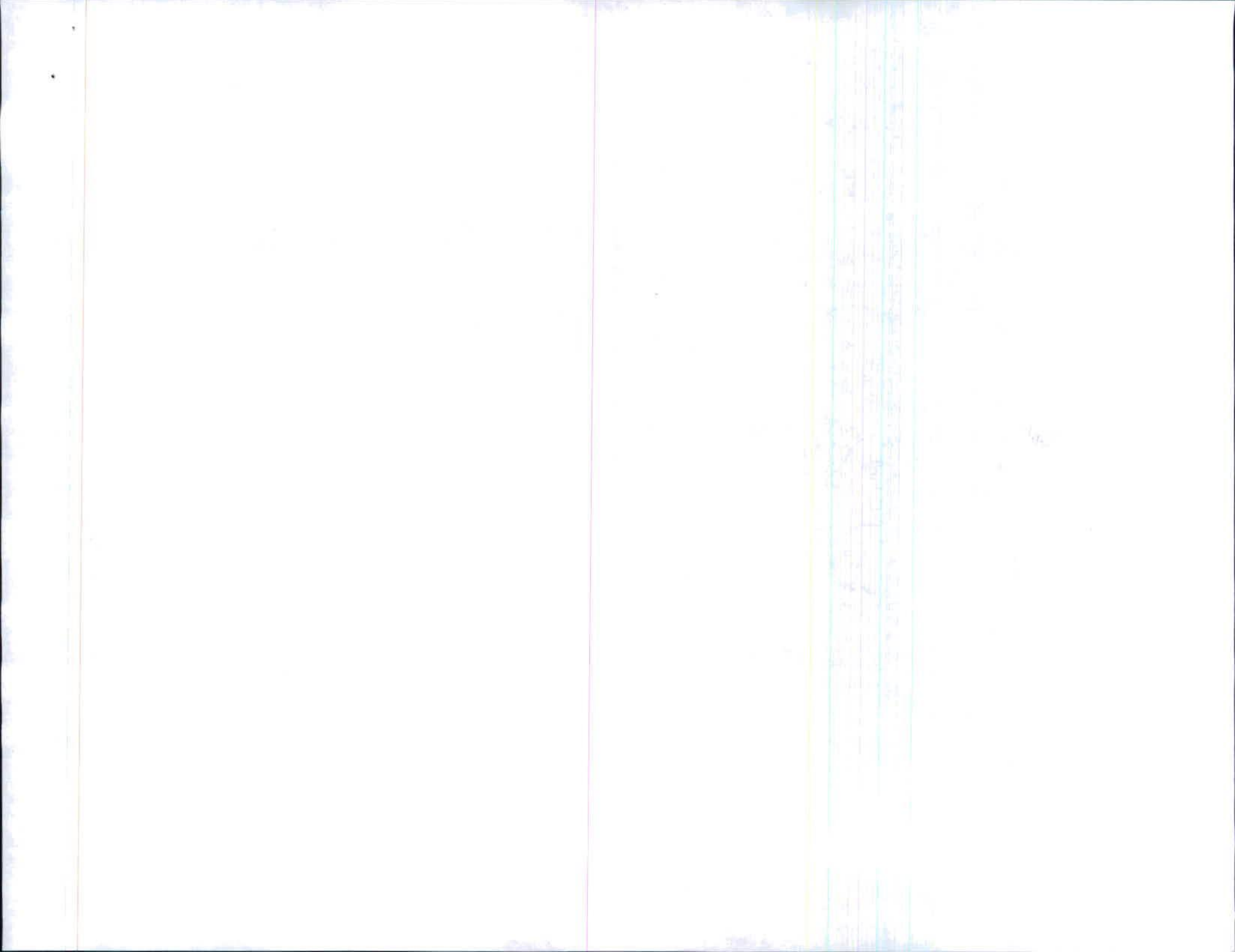
Qty Part Number Description
2 AN5-43A Bolt

Batch

107737

8/560

SP



Process Sheet

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Drawing Name: SADDLE KIT

Job Number: 39166

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	106785 (N)

107939 (2x)

SP

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	101534

SP

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	107715

SP

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	10132 (10x)

M106051 (6x)

SP

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 160.0000 Each(s)

Nut

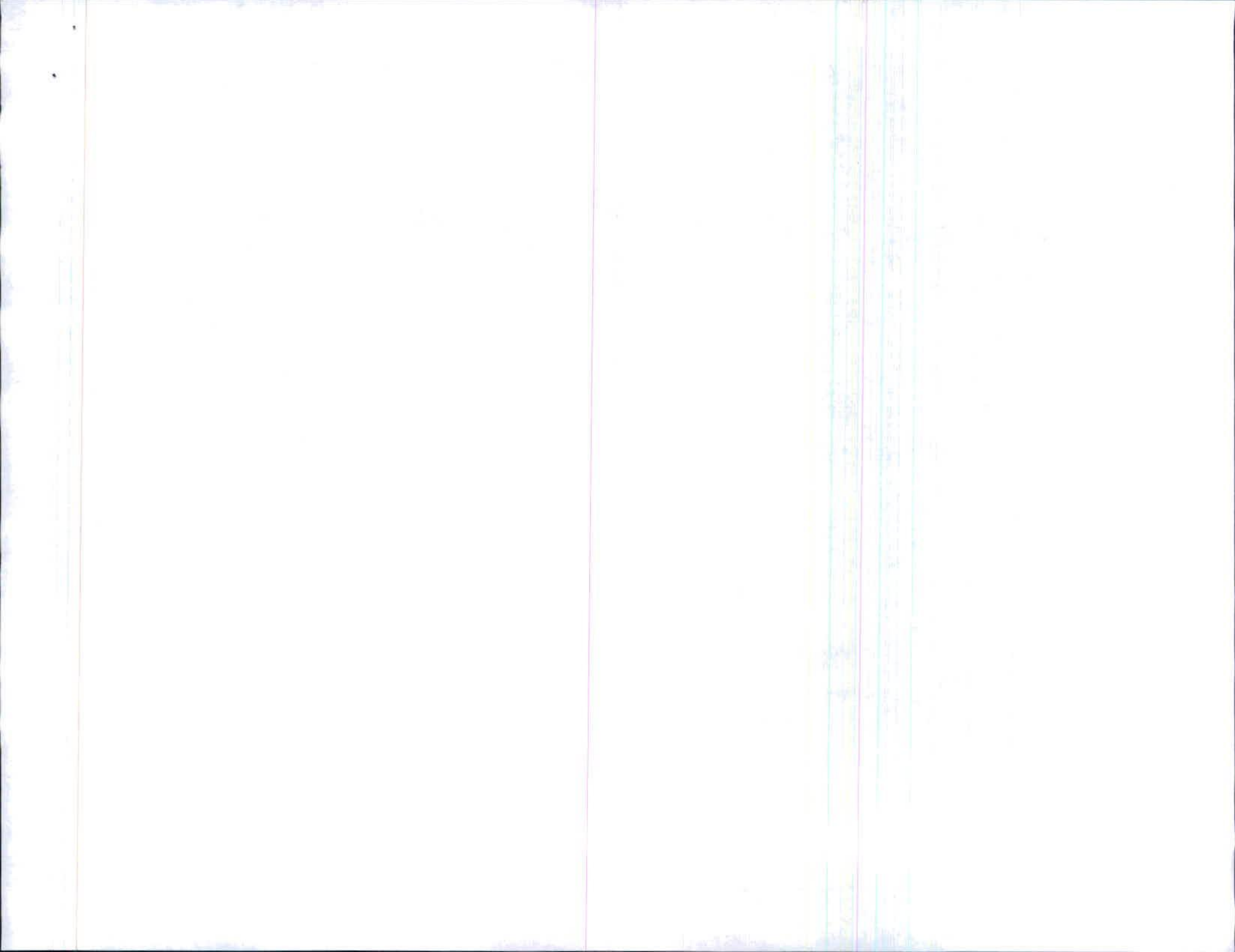
Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	107464

6/5/00

(4x)

SP



Process Sheet

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Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

5 08/05/28 (K)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 2

8/5/28

(X)

SD

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/28 (K)

Job Completion



12 08-05-28

